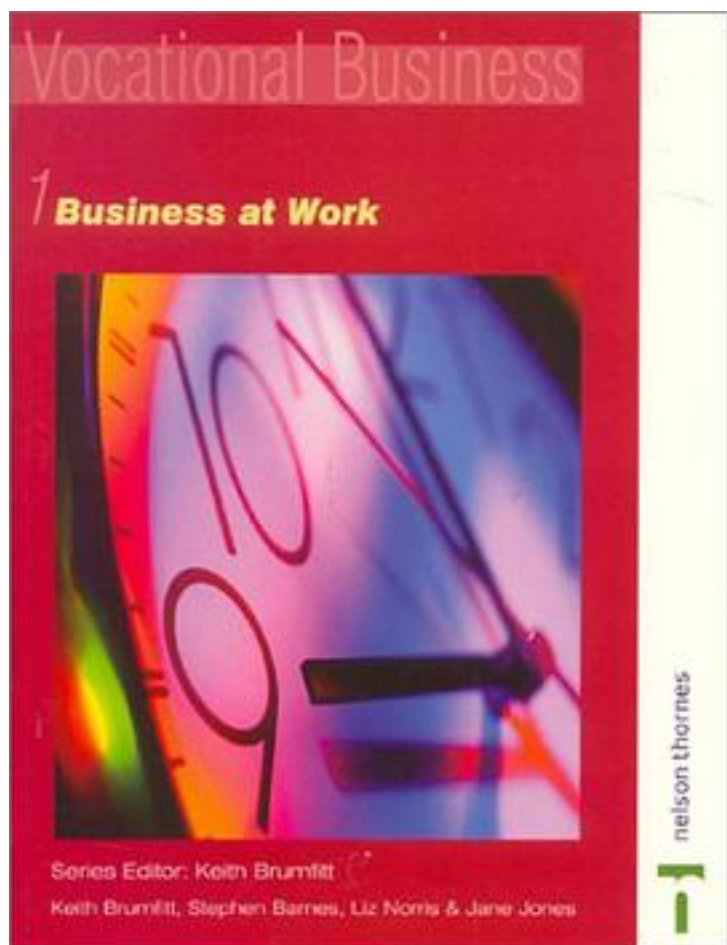


Business at Work (Vocational Business, 1) (Bk. 1)



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