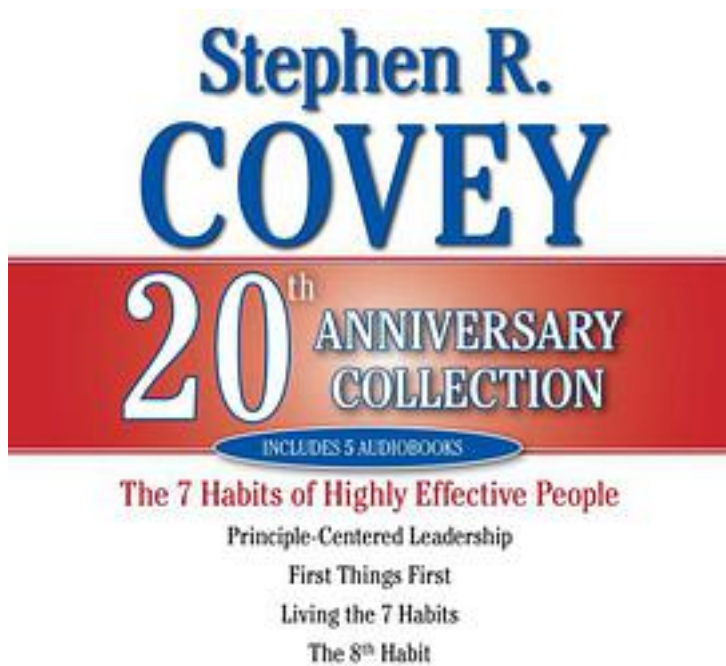


The Stephen R. Covey 20th Anniversary Collection



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The #1 bestselling audiobook of all time, "The 7 Habits of Highly Effective People," is celebrating its 20th anniversary. In honor of this amazing milestone, five of Stephen R. Covey's most indispensable audio programs have been brought together in this value-priced collector's edition library, including: The 7 Habits of Highly Effective People, Living the 7 Habits, The 8th Habit, Principle-Centered Leadership, and First Things First. The wisdom and expertise that has become synonymous with the name Covey is respected the world over and with "The Stephen R. Covey 20th Anniversary Collection" listeners will get more of his renowned experience and advice than ever before. From problem-solving, to organization and time management to creating personal and professional balance, this unique collection has the answers listeners and Covey

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