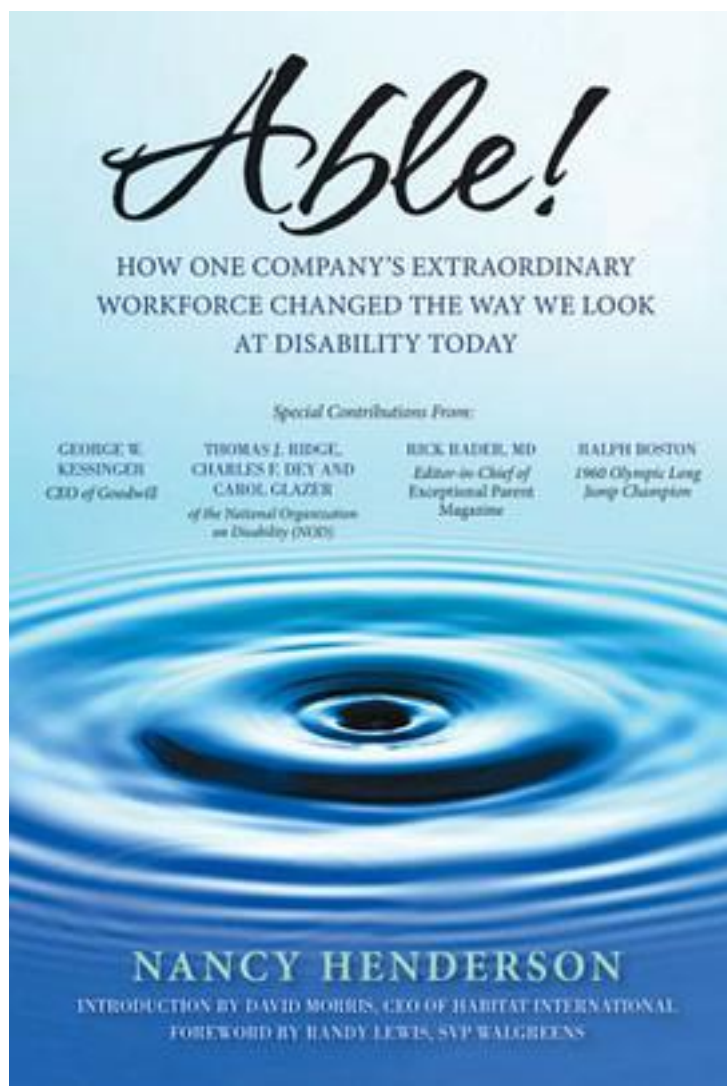


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著者:Henderson, Nancy/ Lewis, Randy (FRW)/ Morris, David (INT)

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In a time when other companies are outsourcing abroad, this book tells the remarkable tale of Tennessee-based carpet manufacturer Habitat International, a company that has managed to achieve productivity many times greater than its competitors with an American workforce most people would never think to consider: the disabled. This inspiring true story of David Morris and his employees is a revealing account of extraordinary success achieved through taking risks to unlock every person's potential. Companies and individuals looking to revitalize their workforce can better understand through this example the importance of work, not just to the disabled community, but to each and every person.

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