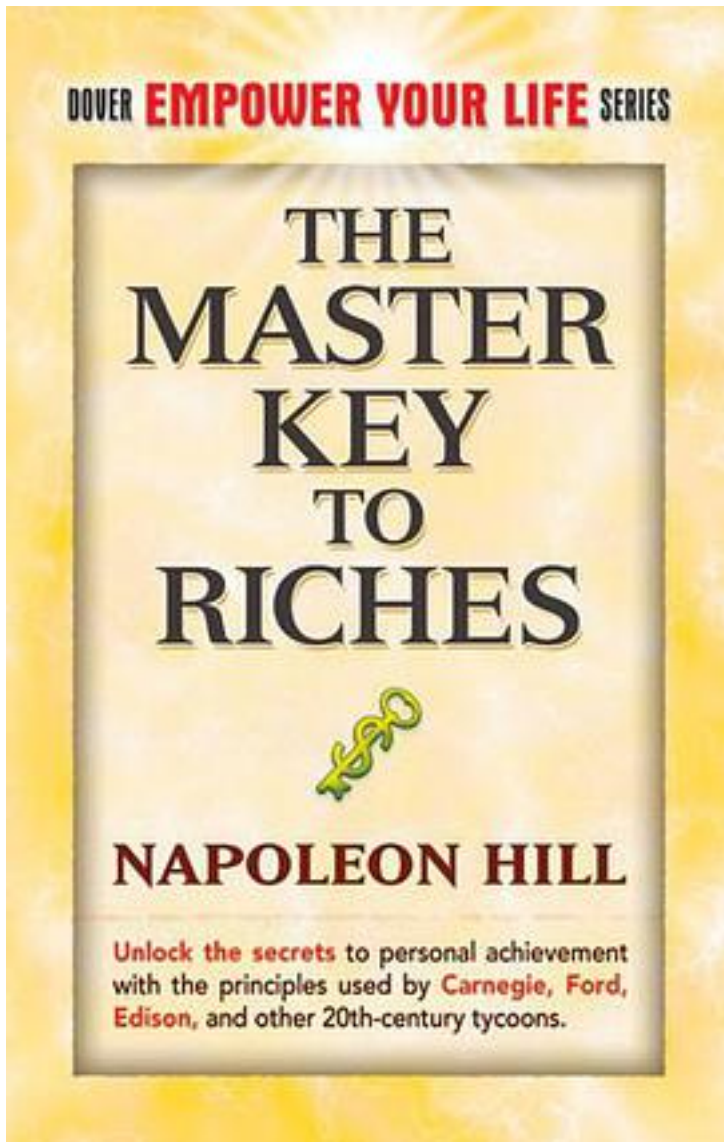


The Master Key to Riches (Dover Empower Your Life Series)



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This easy-to-read guide to personal achievement is based on the principles behind the success of Carnegie, Ford, Edison, and other 20th-century tycoons. Millions of readers around the world have adopted its philosophy to attain career advancement; improve friendships and business relationships; build monetary wealth; and lead richer, fuller lives.

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