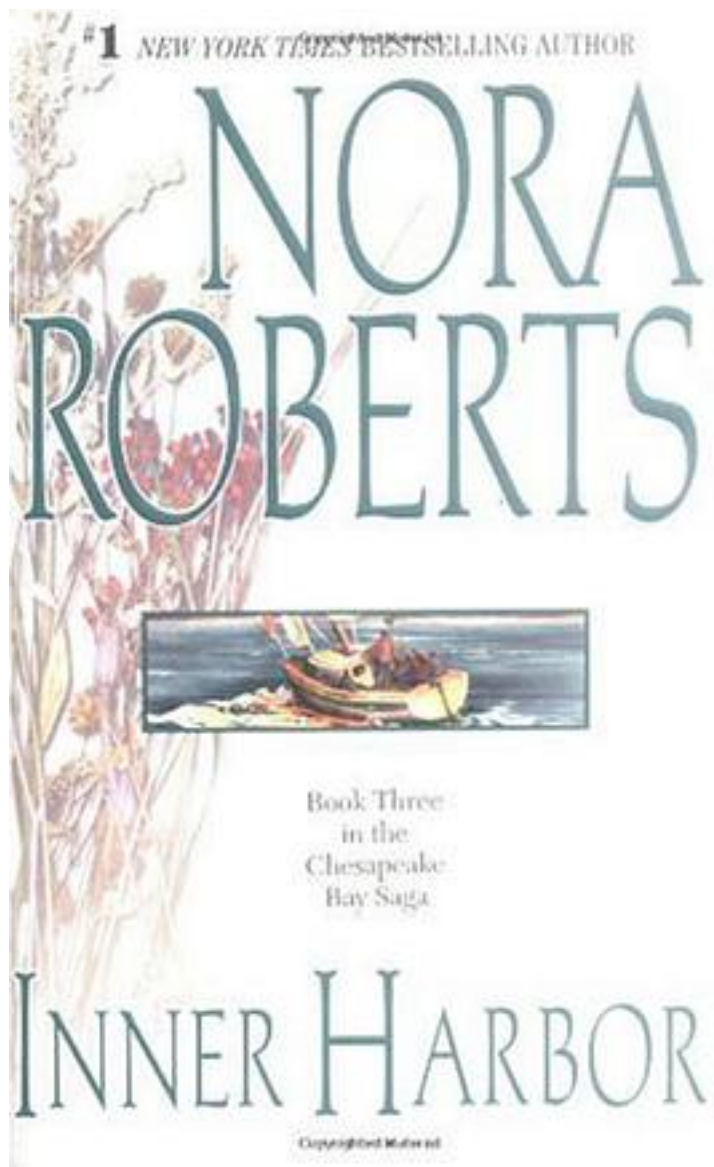


Inner Harbor



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Phillip's brothers, Cameron and Ethan, are now happily married. The family boat building business is starting to thrive. And the Quinns are closer than ever to keeping Seth permanently protected from his errant mother who would sell her own son rather than loving him the way the Quinns do. Phillip Quinn understands Seth's troubled past. He has the scars from his own rough and tumble childhood on the streets of Boston. He spent his days stealing and his nights doing anything to make a fast buck. Now he's a high-powered advertising executive who favors Armani suits and rare wines. When he meets educated, cultured Sybill, he figures he's found his perfect match. And when he discovers she has a family connection to young Seth, they join forces to secure the boy's future.

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